

LUXURY FIFTH WHEEL

LUXURY THAT STARTS WITH A SOLID FOUNDATION











When Cole Davis founded Keystone RV in 1996 his vision was clear: Build a quality RV loaded with features priced thousands less than other RVs on the market. To accomplish his goal, Cole built a strong team, focused on keeping overhead low, and empowered employees closest to the customer to make decisions. Within a few short months after opening the doors, Keystone produced its very first camper. Delivering big on quality, features and value, the public fell in love and a star was born.

As customer's appetite skyrocketed, new Keystone models were added to satisfy growing customer demand. Along with this tremendous growth came the need for expanded production. To meet this need, more manufacturing plants were built and staffed. By the beginning of 2000, Keystone was leading the industry in fifth wheel and trailer sales. Today, Keystone RV Company has grown to encompass over 1 million square feet of manufacturing space with facilities in Goshen, Indiana and Pendleton, Oregon. While Keystone is no longer the small "start up" we once were, our mission has remained true to Cole's vision—"Do the job right and make sure we deliver a quality product every time."



THE COMPLETE CHOICE

FOR MORE INFORMATION ON KEYSTONE RV VISIT WWW.BIT.LY/10A00LK









MONTANA LUXURY FIFTH WHEEL

ONE OF THE MOST AWARDED BRANDS IN THE INDUSTRY











Montana was created in 1998 for the sole purpose of providing a high-quality, luxury fifth wheel at an affordable price. By listening to customers, Montana delivered a fifth wheel to lead the industry in quality, style, innovation and value. Experienced RVers responded to the painstaking details crafted into every square inch of every floor plan as Montana quickly revolutionized the fifth wheel market in the late 90's.

In 2001, Montana finished the year as the #1 selling fifth wheel brand in the United States for the first time and has remained the #1 selling luxury fifth wheel for 17 consecutive years.

Today, Montana continues to lead the industry in creating spacious, highly functional, durable and dependable luxury fifth wheels. Every Montana is crafted with the confidence that comes from 19 years of quality fifth wheel building expertise. We continue to raise both structural standards and customer expectations through our cutting-edge technology and handcrafted skills that put our manufacturing in a class by itself.

The future promises new and exciting developments to enhance the ultimate RVing experience that only a Montana can deliver. Montana's patent pending front cap windshield design is just the latest in a long history of innovation.

With over 100,000 Montana fifth wheels on the road today and the most repeat buyers of any towable brand in the industry, the Montana legacy continues to grow larger and larger year after year.





TRUSTED RESULTS



LUXURY FIFTH WHEEL 17 CONSECUTIVE YEARS

MORE CUSTOMERS HAVE PURCHASED MONTANA FIFTH WHEELS



RVDA QUALITY CIRCLE

RV DEALERS HAVE VOTE



Trust: state of being relied on. For over 19 years Montana has worked diligently to earn customers' trust. Through better design and better value, we continue to earn it!





AWARD RECIPIENT 13 YEARS

100,000TH MONTANA PRODUCED IN 2017

D US TO RECEIVE THIS AWARD

NO OTHER FIFTH WHEEL BRAND HAS ACHIEVED THIS MILESTONE



REAR LIVING | 3120RL | 3121RI



REAR ENTERTAINMENT 313



WEIGHT CC HITCH LENGTH' HEIGHT FRESH WATER WASTE WATER GRAY WATER LIGHT 12915 3685 2605 38'5" 13'5" 66 49 88 60

REAR LIVING 3560RL 3561RI



WEIGHT	CC	HITCH	LENSTH*	HEIGHT	FRESH WATER	WASTE WATER	BRAYWATER	LPS
13120	3380	2515	40'6"	13'5"	66	49	88	60

LUXURY KITCHEN

3700LK 3701LF

FLOORPLA



REAR LIVING



WEIGHT	DC	HITCH	LENSTH"
13348	3332	2680	39' 8"

FRONT LIVING



WEIGHT	CC	HITCH	LENGTH"
13900	2930	2835	40' 5"

REAR DEN 3



WEIGHT	66		REMBIRE
13573	3132	2705	40' 9'

MASTER SUITE

3

N LINEUP



HEGHT	FRESH WATER	WASTE WATER	BRAY WATER	LPG
13' 5"	66	49	88	60



HEIGHT	FRESH WATER	WASTE WATER	BRAY WATER	LPB
13'5"	66	39	78	60

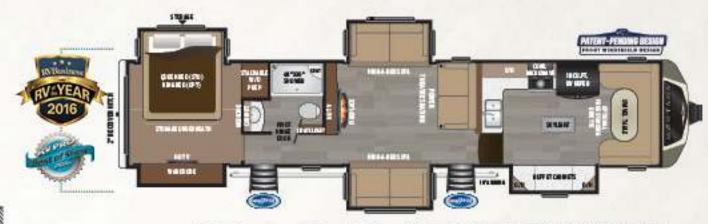


HEIGHT	FRESH WATER	WASTE WATER	BRAY WATER	LPS
13'5"	66	49	88	60



HEIGHT	FRESH WATER	WASTE WATER	BRAY WATER	LPG
13' 5"	66	49	88	60
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21 N	MC	30		ΓS

REFRIGERATOR RES REFRIGERATOR



WEIGHT	CC	HITCH	LENGTH*	HBBHT	FRESH WATER	WASTE WATER	GRAY WATER	LPG
13092	3718	2810	40' 9"	13' 5"	88	39	78	60

FRONT KITCHEN



WEIGHT	Œ	HITCH	LENGTH*	HEIGHT	FRESH WATER	WASTE WATER	BRAY WATER	LPS
13710	3135	2845	41' 4"	13'5"	54	88	88	60

FRONT BATH



13470 3130 2610 41'5"

FRONT BATH



WEBHT	CC	HITCH	LENSTH"	HEIGHT	FRESH WATER	WASTE WATER	SPAY WATER	LPB
13680	3205	2765	40' 5"	13'5"	66	49	88	60

BONUS ROOM

MONTANA

LUXURY THAT STARTS WITH A SOLID FOUNDATION

MONTANA SETS THE STANDARD IN FIFTH WHEEL CONSTRUCTION.
NO OTHER BRAND OFFERS YOU THIS SOLID FOUNDATION

- 01) EXCLUSIVE COLOR CODED WIRING
- 02 RESIDENTIAL HEAT-DUCT SYSTEM
- 03 SUPERCHARGED A/C COOLING SYSTEM
- 04 6 LAYERS OF CAP PROTECTION
- 05 TRUE-FIT SLIDE TECHNOLOGY
- 06 EXCLUSIVE ROAD ARMOR SUSPENSION
- 07) 4 STAGE QUALITY CONTROL PROCESS
- 08 WARRANTY FOR FULL TIME RVING
- 09 ZERO DEGREE TESTED & RATED
- 10 INDUSTRY'S BEST 3 YEAR WARRANTY



THE ONLY TOWABLE MANUFACTURER TO INCORPORATE COLOR-CODED AND NUMBERED ELECTRICAL WIRING ON ALL PRODUCTS

- · Creates a clean, well organized wiring layout
- Makes it easy to trace electrical circuits and saves troubleshooting time



RESIDENTIAL IN-FLOOR HEAT-DUCT SYSTEM JUST LIKE IN YOUR HOME

- A In-floor, hot air vents spaced for greatest comfort, distributes heat evenly and warms the floor
- B. Competitors heat vent locations are determined by cabinets, causing hot and cold spots. Hot air is supplied through restrictive hoses.



TUF-LOK THERMOPLASTIC COUPLERS FORM A PERMANENT, CRUSH-RESISTANT SEAL IN YOUR AIR-CONDITIONING DUCT

- A. Securely joins ductwork and air-conditioning units, crush-resistant design won't pull apart due to rough roads, heat and stress
- B. Drastically reduces chilled air leaks to boost cooling efficiency and comfort
- 6. Circular racetrack style ducting improves performance over competitors that use "figure 8" style that causes additional resistance and turbulence.



MONTANA CAPS ARE FULLY PAINTED AND CLEAR-COATED IN OUR IN-HOUSE STATE OF THE ART PAINT FACILITY

- · Backed by 3-year fade and chalk limited warranty
- With optional Full Body Paint, KeyGuard chip and rock protection is applied to the lower front area



TRU-FIT FIVE-POINT SLIDE ROOM CONSTRUCTION BACKED BY THE INDUSTRY'S-BEST 3-YEAR LIMITED STRUCTURAL WARRANTY

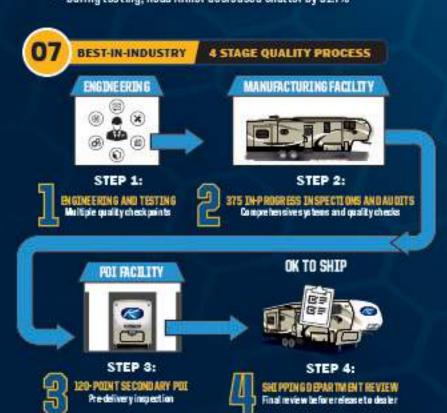
- · Rain channels direct rain away from the slide openings
- Exterior bulb-seals in a locking track stay secure through extreme heat and cold
- Composite slide-room "glide" bar enables the room to move with no binding
- · Reinforced roof, walls and floor
- Beefed-up aluminum header above slide room for greater strength

06 ROAD ARMOR SUSPENSION



KEYSTONE EXCLUSIVE ROAD ARMOR SUSPENSION

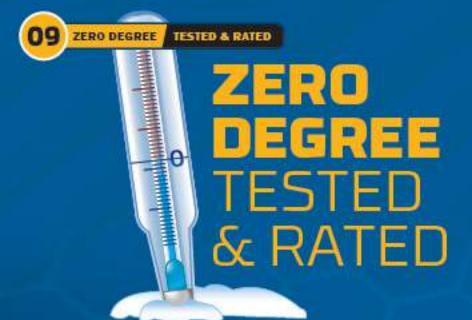
- · 360 degrees of anti-shock protection
- · 6 total inches of travel for unparalleled protection
- . During testing, Road Armor decreased chatter by 31.7%





WARRANTY FOR FULL TIME RVING

- There are more full time Montana campers on the road than any other towable brand in North America. With the most efficient, well developed warranty, parts and service group. Keystone RV provides unprecedented support and confidence to all Keystone brand customers.
- *REFERENCE KEYSTONE RV COMPANY OWNERS MANUAL FOR LIMITED WARRANTY DETAILS



ZERO DEGREE TESTED & RATED

- The industry leader in four season fifth wheel capabilities, Montana has been tested and approved for zero degree usage since 2005.
- Montana's Radiant technology insulation combined with Astro-Foil technology and 12 volt Fresh/Gray/Black tank heaters, Montana provides the ultimate in Four Season usage.



INDUSTRY'S BEST 3 YEAR LIMITED STRUCTURAL WARRANTY

 The limited structural warranty covers your rv for a period of three (3) years from the date of purchase by the original owner. (SEEWARRANTY SHEET FOR COMPLETE DETAILS)



LIVING AREA FEATURES HIDDEN CABINET HINGES SOLID HARDWOOD SLIDEOUT FASOA 6' 6" TALL MAIN SLIDE-OUTS FRONT TO REAR INTERIOR VAULTED CEILING . . CEILING CROWN MOLDING WITH LED LIGHTING SHAW CARPET WITH R2X PROTECTION ARMSTRONG FLOORING WITH 3 YEAR COLD CRACKING WARRANTY FLUSH MOUNTED LED INTERIOR LIGHTS ROLLER SHADES TRI-FOLD HIDE-A-BED SOFA THEATER SEATING WITH POWER RECLINERS KITCHEN FEATURES B CUBIC FOOT 4 DOOR RV REFRIGERATOR (312 q, 313 q, 3560, 3700, 373 0, 379 0, 38 q, 382 0, 392 0, 398 0, 395 0) FULL EXTENSION DRAWER GUIDES PULL OUT KITCHEN TRASH CAN (MOST MODELS) TUMBLED STONE BACKSPLASH SOLID SURFACE KITCHEN COUNTERTOPS SOLID SURFACE FLUSH MOUNT SINK COVERS SINK COVER STORAGE BELOW KITCHEN SINK 30" OVER-THE-RANGE CONVECTION/MICRO WAVE OVEN FURRION # RV CHEF COLLECTION 9000 BTU OVEN WITH AUTO-IGNITE FURRION # RV CHEF COLLECTION COOKTOP WALL MOUNTED FREE STANDING DINETTE WITH (2) FIXED AND (2) FOLDING CHAIRS (OPTIONAL ٠ CENTRAL VACUUM WITH INTERIOR AND EXTERIOR PORTS PLUS TOE KICK SWEEP POWER VENT FAN WITH RAIN SENSOR HOME ENTERTAINMENT DVD/CD/MP3 ENTERTAINMENT SYSTEM WITH BLUETOOTH . MARINE GRADE EXTERIOR SPEAKERS ٠ RG-6 SATELLITE PREP WINEGARD RAYZAR Z-1 HD DIGITAL TV ANTENNA 48"/50" HD LED TV INLIVING AREA 32" HD LED TV IN BEDROOM **BEDROOM FEATURES** 60" X 80" QUEENBED QUILTED HEADBOARD READING LIGHTS OVER BED MASSIVE STORAGE UNDER BED . WOOD TV CABINET IRELAX HIGH DENSITY MATTRESS (2) BEDSIDE ELECTRICAL OUTLETS BEDSIDE NIGHT STANDS PREPPED FOR COMBO OR STACKABLE WASHER/DRYER WITH SEPARATE 20AMP CIRCUITS FOR EACH APPLIANCE MAGNETIC BEDROOMD OOR HOLDER **BATHROOM FEATURES** SKY LIGHT OVER SHOWER 12 GALLON DSIGAS/ELECTRIC WATER HEATER WITH 16.2 GAL. PER HR. FAST RECOVERY UNDERMOUNT SINK SOLID SURFACE COUNTERTOR . (3) DRAWERS (1) DOOR VANITY (MOST MODELS) BRUSHED NICKEL SHOWER HEAD AND FAUCET SEAMLESS 48" X 30" FIBERGLASS SHOWER PORCEL AIN FOOT FLUSH TOILET 50AMP SERVICE 75 AMP CONVERTER POWER VENT FAN WITH RAIN SENSOR CONSTRUCTION FEATURES UNIFIED WIRING STANDARD: EACH WIRE COLOR-CODED AND NUMBERED 5" ARCHED ROOF RAFTERS WELDED A LUMINUM FRAMED WALLS AND FLOORS . LAMINATED SIDEWALLS WITH DUAL LAYERED LUAN AND METAL BACKING STRIPS TO AN CHOR INTERIOR CABINETS ■ SEAMLESS 5/8" THEOK DYN ASPAN® FLOOR DECKING POWDER COATED 12" STEEL I-BEAM FRAME SEAMLESS ROTO-CAST HOLDING TANKS **FOUR SEASONS FEATURES** ■ 35,000 BTU FURNACE ■ 3"X14" RESIDENTIAL IN-FLOOR STRAIGHT LINE HEAT DUCT SYSTEM ■ 30,000 BTU AIR CONDITIONING SYSTEM . DUAL WHISPER QUIET AIR CONDITIONER SYSTEM = WIRED AND FRAMED FOR 3 RD A IR CONDITIONER 16,500 BTU HEAT PUMP ON MAIN AIR CONDITIONER

	ZERO DEGREE TESTED AND RATED
	TWO ATTIC VENTS FOR CROSS VENTILATION
	R-38 EQUIVALENT INSULATED ROOF
	R-21 INSULATED FLOOR
	R-15 INSULATED SLIDE OUT FLOORS
	R-11 INSULATED SIDEWALLS
	INSULATED AND HEATED HOLDING TANKS AND DUMP VALVES
	INSULATED IN-FLOOR WATER LINES
	ENCLOSED AND HEATEDLOW POINT DRAINS
	12V ELECTRIC TANK HEATERS
	RESIDENTIAL CEILING FAN
	48"LED FIREPLACE 5110 BTU
TO	WING FEATURES
	PATENTED MAX TURN™ FRONT CAP AND RADIUS FRAME WITH HITCH VISION™
	ROAD ARMOR / TRAIL AIR PIN BOX
	PREPPED FOR REAR VIEW CAMERA
	ROAD ARMOR SUSPENSION
	G-RANGE TIRES
	HEAVY DUTY WET BOLT KIT WITH BRONZE BUSHINGS AND 1/2" SHACKLE LINKS
	16" 8-LUG ALUMINUM WHEELS (110 PSI)
	7000 LB DEXTERE-Z LUBE AX LES WITH SELF ADJUSTING BRAKES
	BACK-UP LIGHTS
	UNDERMOUNT SPARE TIRE AND CARRIER
EX	TERIOR FEATURES
•	AUTOMOTIVE PAINT WITH 2 LAYERS OF CLEAR COAT ON FRONT CAP
•	HIGH GLOSS GEL COATED SIDEWALLS AND REAR WALL
	AUTOMOTIVE FRAMELESS SAFETY GLASS WINDOWS
	EXTRA LARGE FOLD AWAY ENTRY HANDLE
	REAR ROOF LADDER
	SLAM LATCH PASS THRU STORAGE COMPARTMENT DOORS
100	EXTRA LARGE (30 " WIDE BY 78" TALL) ENTRY DOOR WITH FRICTION HINGE AND INTEGRATED
*	WINDOWSHADE
•	ENORMOUS DROP FRAME PASS THRU STORAGE COMPARTMENT
+	MORRYDE "STEP ABOVE" ENTRY STEPS WITH STRUT ASSIST
EA	SY SET UP FEATURES
	12V ELECTRIC PATIO AWNING WITH LED LIGHTS
	2ND 12V ELECTRIC PATIO AWNING WITH LED LIGHTS ON SLIDE-OUT (3120, 3121, 3130, 3131, 3720,
•	3721,3810, 3811,3920,3921,3930,3931,3950)
0	PATIO SECURITY LIGHT
	HEATED CENTRAL EXTERIOR WATER AND CONVENIENCE CENTER
	OUTSIDE SHOWER WITH QUICK CONNECT HOSE
_	+ BLACK TANK FLUSH
	+ EASY WINTERIZATION KIT
_	• WATER HEATER BYPASS
	POWERTANK FILL
	• ENCLOSED LOW POINT DRAINS
-	- BATTERY DISCONNECT
	+ CABLE/SATELLITE HOOK-UPS
_	-12V LIGHT
	TIONS
IN'	TERIOR OPTIONS
8-1	KING BED
	RESIDENTIAL FRENCH DOOR REFRIGERATOR WITH ICE MAKER AND 1000 WATT INVERTER (3121, 3131,3561, 3701, 3721, 3731, 3791, 3811, 3921, 3931)
	HI BACK DESK CHAIR WITH STEP LAD DER (3560, 3561, 3950 ONLY)
	382 O ONLY: WALL MOUNTED FREE STANDING DINETTE WITH (2) FIXED AND (2) FOLDING CHAIRS
	IN PLACE OF BOOTH DINETTE (3820 ONLY)
EX	TERIOR OPTIONS
	OUTSIDE ENTERTAINMENT CENTER WITH 32" HD LEDTV (MANDATORY OPTION):N/A 3820
	6 POINT HYDRAULIC AUTOMATIC LEVELING SYSTEM (MANDATORY OPTION)
	DUAL PANE FRAMELESS WINDOWS
	SLIDEOUT AWNINGS PACKAGE
	GENERATOR READY (ON AN 5.5 KW SPECIFICATIONS)
	ONAN MARQUIS GOLD 5.5 KW LP GENERATOR
	O I DO I I I I I I I I I I I I I I I I I
	ROOF MOUNTED SOLAR PREP (MANDATORY OPTION)
6	Control of the Contro
MC	ROOF MOUNTED SOLAR PREP (MANDATORY OPTION)
MC	ROOF MOUNTED SOLAR PREP (MANDATORY OPTION) FULL BODY PAINT: SAHARA STONE OR EARTHEN SLATE (LEGACY MANDATORY)
MC	ROOF MOUNTED SOLAR PREP (MANDATORY OPTION) FULL BODY PAINT: SAHARA STONE OR EARTHEN SLATE (LEGACY MANDATORY) NTANA LEGACY EDITION PACKAGE (OPTIONAL)
MC	ROOF MOUNTED SOLAR PREP (MANDATORY OPTION) FULL BODY PAINT: SAHARA STONE OR EARTHEN SLATE (LEGACY MANDATORY) NTANA LEGACY EDITION PACKAGE (OPTIONAL) SHORELINE® LOW PROFILE POWER CORD REEL (N/A 3130)

SOLID HARDWOOD CABINET FRAMING

(N/A 3700, 3701, 3790, 3791)

AND HALLWAY)

REAR FIBER GLASS CAP WITH AUTOMOTIVE PAINT AND 2 LAYERS OF CLEAR COAT

DAY AND NIGHT ROLLER SHADES IN LIVING AREA (NIGHT ROLLER SHADES IN BEDROOM



OPTIONAL UPGRADE PACKAGE



HARDW OOD CHERRY CABINET FRAMING (STILES)



DECORATIVE FIBERGLASS REAR CAP (N/A 3700, 3701, 3790, 3791)



SHORELINE POWER CORD REEL(N/A 3130RE)



FINALLY A SYSTEM YOU CAN TRUST.



IN-COMMAND CONTROL SYSTEMS



WIRELESS REARVIEW CAMERA SYSTEM



UPGRADE DAY/NIGHT ROLLER SHADES (LIVING ROOM ONLY)

MONTANA KEY FEATURES



2" RECEIVER HITCH WITH 300 LB CAPACITY FOR YOUR ACCESSORIES



GRANGE TIRES AND DEXTER AXLES WITH NEV-R-ADJUST BRAKES



BACKUP LIGHT SPROVIDING ADDITIONAL SAFETY AND SECURITY



CHAIR BUDDY A LLOWING YOU TO EASILY SECURE YOUR CHAIRS FOR TRAVEL



PATENTED HITCH VISION MIRROR TO ASSIST IN YOUR HITCH CONNECTION



RESIDENTIAL CEILING FAN PROVIDING NATURAL AIR MOVEMENT



78"TALL ENTRY DOOR WITH INTEGRATED WINDOW SHADE



FURRION OVEN AND COOKTOP FOR BETTER **COOKING RESULTS**



MOR RYDE STEP ABOVE WITH STRUT ASSIST GIVING YOU A ROCK-SOLID ENTRY



PIVOT HINGE BATHROOM DOOR ALLOWING PASSAGE WHILE DOOR IS OPEN



HEAT PUMP MAIN A/CPROVIDING HEAT WITHOUT BURNING YOUR LPG



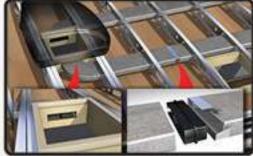
INDOOR/OUTDO OR CENTRAL VACUUM SYSTEM WITH HOSE AND ATTACHMENTS



ROOF SOLAR PREPALLOWING YOU TO ADD THE SOLAR PANELS WITH EASE



WIRED AND FRAMED FOR 3RD A/CJUST IN CASE IT'S NEEDED



SYSTEM WITH SUPERCHARGED DUCTING



DUAL 15K QUIET COOL AIR CONDITIONING KITCHEN AND BATH ROOM POWER RAIN SENSOR VENT FAN WITH MULTISPEED WALL CONTROL

MONTANA FULL PAINT OPTIONS



MAKE A STATEMENT WITH OPTIONAL

FULL BODY PAINT

AVAILABLE IN TWO EXCITING COLOR SCHEMES



MONTANA WWW.KEYSTONERV.COM/MONTANA





Go RVing.





IANUARY 2018

YOUR LOCAL DEALER IS:

DISCLAIMER: Product information is as accurate as possible as of the date of publication of this brochure. All features, floor plans, and specifications in this brochure are subject to change without notice. Please also consult Keystone's web site at www.keystonerv.com for more current product information and specifications. Tow Vehicle Disclaimer, CAUTION: Owners of Keystone recreational vehicles are solely responsible for the selection and proper use of tow vehicles. All customers should consult with a motor vehicle manufacturer or their dealer concerning the purchase and use of suitable tow vehicles for Keystone products. Keystone disclaims any liability or damages suffered as a result of the selection, operation, use or misuse of a tow vehicle. KEYSTONE'S LIMITED WARRANTY DOES NOT COVER DAMAGE TO THE RECREATIONAL VEHICLE OR THE TOW VEHICLE AS A RESULT OF THE SELECTION, OPERATION, USE OR MISUSE OF THE TOW VEHICLE. REFERENCE KEYSTONE RV COMPANY OWNERS MANUAL FOR LIMITED WARRANTY DETAILS. "Length is defined as the distance from the centerline of hitch pin/coupler to rear bumper of trailer.

EXPERIENCE

OVER 100,000 MONTANA FIFTH WHEELS ON THE ROAD TODAY