The state of the s

"Built by people who know RVing"



North America's #1 Selling Fifth Wheel for 5 Consecutive Years!

Montana 2007

The Montana product team is focused on providing every customer with the best overall features, value and construction making it the #1 selling fifth wheel for six consecutive years.* We focus on all of the details so our customers can rest and enjoy Montana's excellent product design in four critical areas

Residential styling, amenities, and four season living ability, creates a home-away-from-home atmosphere like no other.

Excellent towability with better aerodynamics, suspension, and weight distribution, insures that your drive is as comfortable as your stay.

Superior construction to provide long lasting durability means you'll enjoy your Montana for years to come.

Tremendous interior and exterior storage space adds the crowning touch, adding convenience in every area of your vacation home.

For many years, Montana customers have rested comfortably knowing their Montana provides everything they need to enjoy living the RV lifestyle to the fullest!

*Stat Survey - Independent research data 2006.

The Montana's master bedroom suite features abundant storage, cedarlined front closets, ample drawer space and pull-out full extension drawer guides.

In addition, Montana provides 6'5" of head room, with a full length mirror. The optional king bed and padded head board maximize comfort. Shown here in Sapphire décor.









The 3400 RL rear lounge, shown here in the Sapphire décor, features an amazing kitchen with wrap-around bar area for the ultimate in storage and function. Whether you are resting in matching high-back dinette chairs or the deluxe hide-a-bed sofa, you will have a spectacular view of the great outdoors.

The bedroom suite of this 3400 RL features a TV that swivels out for the perfect viewing image with unsurpassed drawer space. The bath sink and vanity light make preparing for the day a true pleasure.



The main living area of this 3585SA, shown in Venetian decor, provides a spacious interior with excellent visibility of the 27" LCD HD TV from all seating areas. The new side aisle bath, angled entertainment center with full closet and ample rear kitchen are sure to soon become a customer favorite for this new addition to the Montana line-up.

Quality.

A Montana's appearance speaks of class-leading style and comfort. But we are not satisfied with mere good looks. So, we build the Montana as tough and durable as it is beautiful. Realizing that the final quality of the Montana is a direct result of the quality of everything that goes into it, Montana's engineers analyze every component to ensure years of trouble-free enjoyment.

Montana's standard quality features like the Total Surround Aluminum Plus™ framing, full-extension steel drawer guides, solid hardwood cabinet doors and drawers as well as deluxe furnishings provide long lasting durability. Other manufacturers find it easier to talk about quality than to create it. Montana's Old World craftsmen are the finest in the industry and continually strive to provide a level of "fit-and-finish" second to none. Your peace of mind is assured because you are purchasing an RV worthy of its established reputation for quality.





The innovative Hitch Vision™ mirror mounted on the center of the Montana front end makes it much easier to align the hitch pin of the fifth wheel to your truck.

Towability.

The Montana comes
equipped with the Mor/
Ryde™ suspension system.
This unique suspension
upgrade replaces the steel
leaf spring equalizer with
a heavy duty rubber shear
spring designed to increase
the dampening effects of road
shock by as much as 30%.

In addition, with Mor/
Ryde™ the amount of travel
in each axle is increased
by 100%, from 2" to 4",
providing a much smoother
and more comfortable ride
for you and your cargo.

The Mor/Ryde™ suspension system will better protect personal belongings minimizing road shock and preventing cabinets and drawers from accidentally opening during travel on uneven road surfaces.



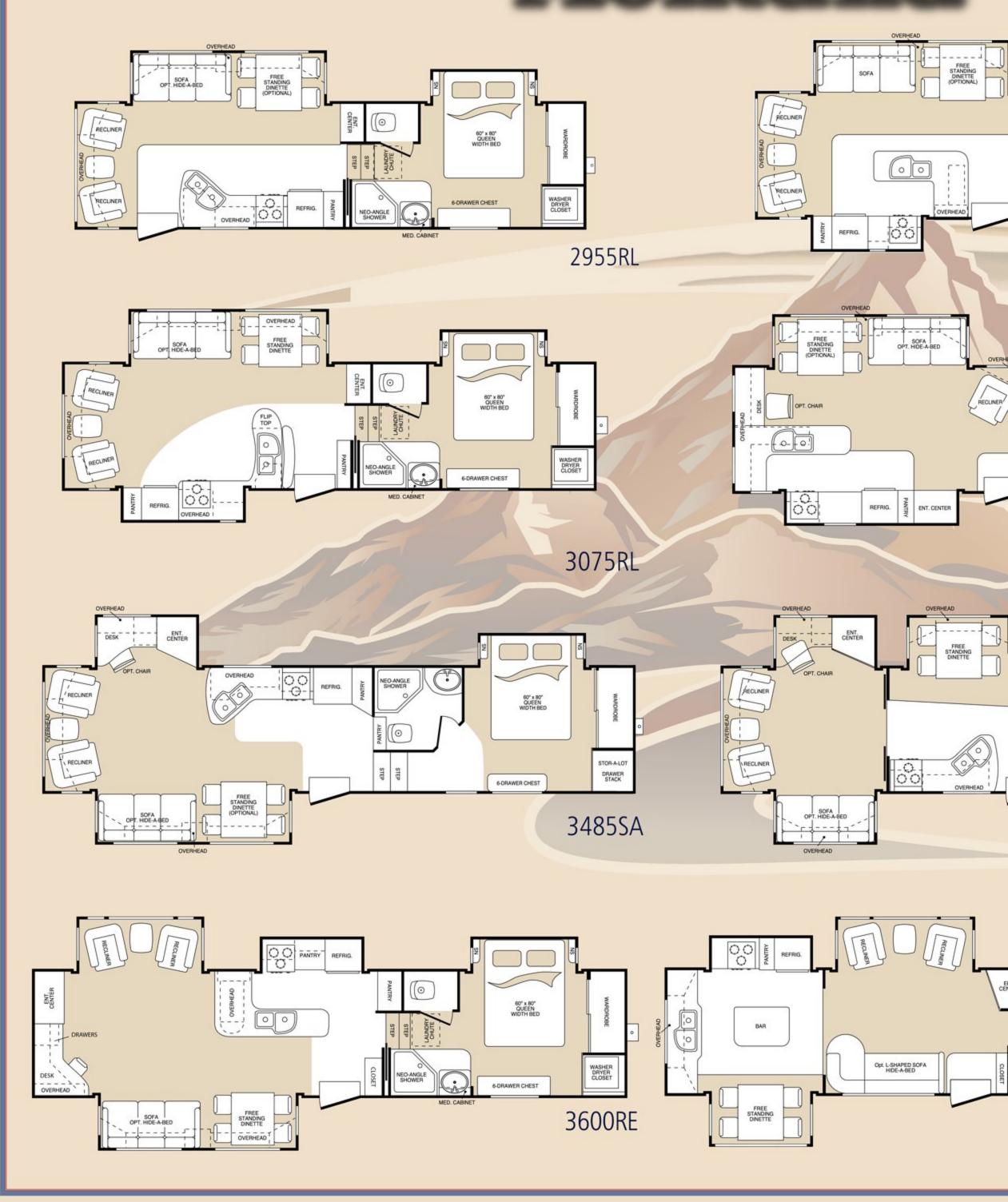


For additional information on MOR/ryde systems please visit www.morryde.com or call 574-293-1581

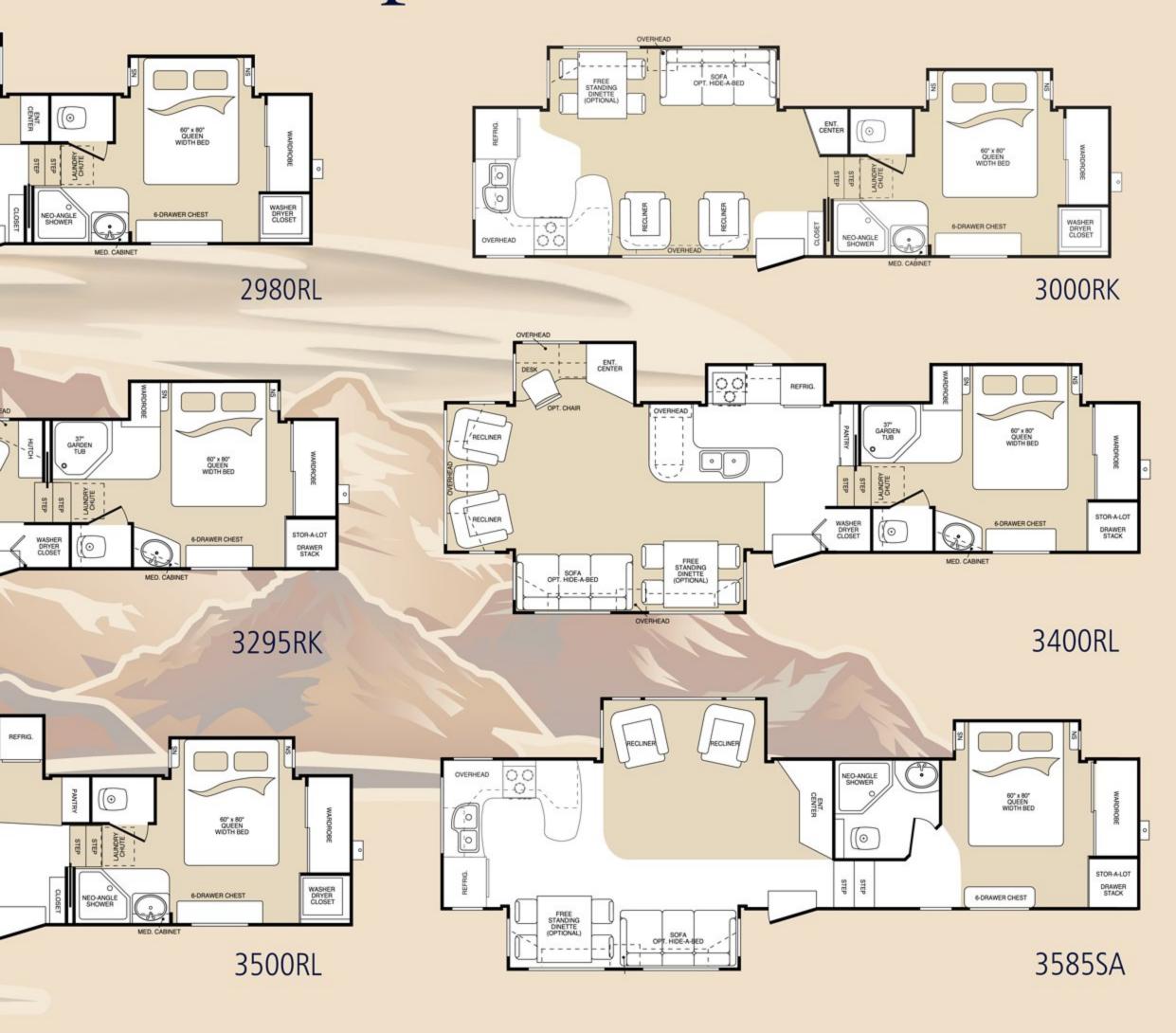


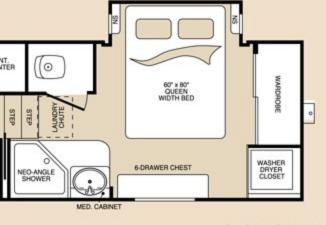
Montana's newly designed front fiberglass cap dramatically improves the overall turning radius by 30%, even while towed by short bed trucks! The top to bottom and side to side curvature of the front cap aerodynamically cuts through the air more efficiently, improves the tow vehicle's fuel economy and stabilizes the trailer.

Montana



'07 Floorplans.





1	~	$\overline{}$	\sim		1/
~	h	5	11	R	K
	u		W	11	1

	2955RL	2980RL	3000RK	3075RL	3295RK	3400RL	3485SA	3500RL	3585SA	3600RE	3650RK
Shipping Weight	9765	10335	10065	10450	10960	11560	11160	11685	11025	11595	11515
Carrying Capacity	2360	2340	2495	3810	3365	2440	2680	2235	2800	2425	2520
Hitch	1725	2275	2160	2260	2325	2000	1840	1920	1825	2020	2035
Exterior Length	33′ 2″	33′ 5″	34′ 11″	33′ 7″	35′ 8″	37′ 3″	37′ 4″	37′ 4″	36′ 5″	37′ 4″	37′ 4″
Ext Height	12′ 9″	12′ 9″	12′ 9″	12′ 9″	12' 9"	12′ 9″	12′ 9″	12′ 9″	12′ 9″	12′ 9″	12′ 9″
Fresh Water Capacity	60	60	60	60	60	60	60	60	60	60	60
Waste Water Capacity	38	38	38	38	38	38	38	38	38	38	38
Grey Water Capacity	76	76	76	76	76	76	76	76	76	76	76
Tire Size	235/ 80R16E										

Comfort.

Your level of joy is directly proportional to your level of comfort. That's why Montana pays so much attention to providing comfort. Extra tall slide rooms and 6'5" of height entering the bedroom / bathroom suite allow ample head room. Full-size designer sofas invite you to relax during the day and an optional king size bed promises to make your nights full of peaceful bliss.

More examples of comfort-focused amenities include large, fully vented windows, residential-grade carpeting, and large glass enclosed shower stalls. The result—your sanctuary from the cares of the world is created.

The Spacemaker[™] free-standing dinette features a tabletop which slides forward and back on either side so it is easier to enter and leave the dining area. The elegant, single pedestal design allows ample leg room under the table. You'll find plenty of additional storage under the hinged seat cushions.

Imagine the pleasure of this 5,100 BTU electric fireplace whenever you want to enjoy a touch of cozy warmth.





Style.

Three fashionable color schemes form the foundation for Montana's carefully coordinated room décors. Beautiful drapery and upholstery fabrics, designer hardware, fashionable window treatments, walls and counter tops in the latest colors and materials — all contribute to Montana's legendary style, setting your fifth wheel home apart from all others in a quiet but dramatic statement that says you've "arrived."

Our larger shower with glass enclosure, skylight, built-in shelves and spray head make preparing for the day a wonderful experience.











The high arching single-level kitchen faucet, deep solid surface sinks and dual tiered sink covers with cutting boards and dish rack provide conveniences not found in other brands.

Convenience.

At Montana, brilliant ergonomics are a trademark to be found literally at every turn. Veteran travelers instantly recognize RV-friendly features such as a computer work station with data port, Freezeguard™ winterizing system, E-Z Lube wheels and a central exterior convenience center. An abundance of more subtle conveniences like plate-depth overhead cabinets and a rechargeable flashlight exist to improve your ownership experience.

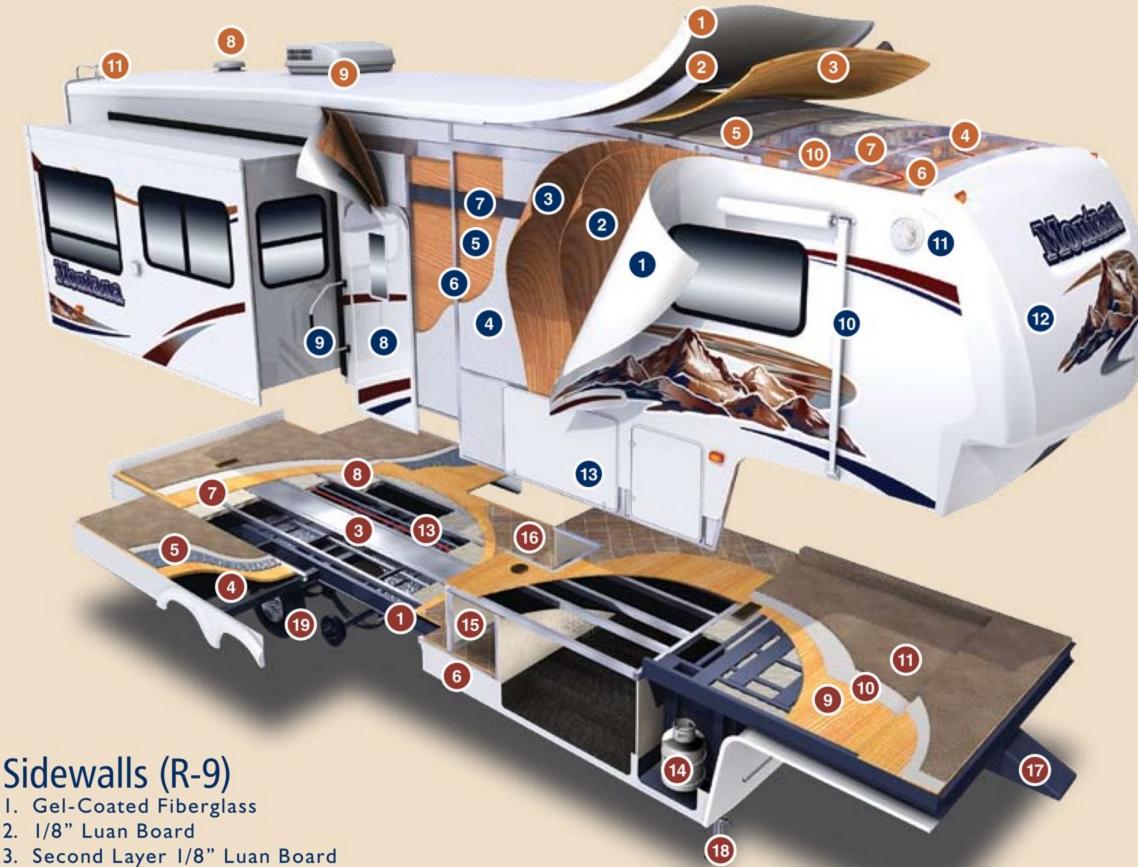
Our designers have also examined every detail to offer maximum storage and utilization of space. Pull-out pantry baskets, a lazy Susan, the Spacemaker™ dinette group and a sliding waste container are just a few examples of an excellent use of space that is synonymous with most Montana fifth wheels.

Durability.

Roof (R-14)‡

- I. One-Piece EPDM Rubber Roof Membrane
- 2. Aluminum Radius Roof Transition Molding
- 3. 3/8" Roof Decking
- 4. 5" Fabricated galvanized Steel

- Truss Rafters on 16" Centers
- 5. Fiberglass Insulation
- 6. Ceiling Decking with Vinyl
- 7. Aluminum wrapped AC duct
- 8. Vented attic
- 9. 15,000 BTU A/C
- 10. Wire Harness
- 11. Rear Ladder



- 3. Second Layer I/8" Luan Board with Seams Staggered
- 4. Solid Block Insulating Foam
- 5. Interior Decorator Board
- 6. 2" Welded Aluminum Wall Studs
- 7. Electro-Galvanized Sheet (EGS) Metal Backing Strips
- 8. 30"x74" Entry Door with Window
- 9. Fold-Away Grab Handle
- 10. Patio Awning
- 11. Scare Light
- 12. Fiberglass front cap with improved turning radius and hitch vision
- 13. Heavy duty insulated baggage doors

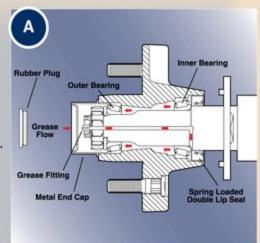
Floor (R-21)‡

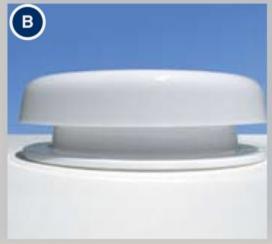
- I. Powder-coated 10" Steel "Rolled" I-Beam
- 2. 3" Welded Aluminum Floor
- 3. 3" Large-Capacity Heat Duct
- 4. I/4" ABS Underbelly
- 5. Astro-Foil Insulation (97% Heat Reflection)[‡]
- 6. Full Radius-wrap Aluminum Enclosure
- 7. Moisture Barrier
- 8. Fiberglass Insulation
- 9. 5/8" Seamless Floor Decking
- 10. Carpet Pad

- 11. Residential-Grade Carpeting with Stain Protectant
- 12.2" Heat Duct from Furnace into underbelly
- 13. Enclosed and Insulated Water Lines
- 14. LP Bottle
- 15. Service Bag
- 16. Linoleum
- 17. Hitch Pin
- 18. Easy Access Adjustable Snap Jack Pins
- 19. Heavy Duty 8-Lug Wheels

Exterior Details.

- A. Easy-lube axles can be lubricated without removing the wheel.
- B. Attic vents provide vital escape routes for unwanted moisture that can accumulate with extended use.
- C. "Tailgate Compatibility" means there's no need for a special tailgate; just drop it down and hitch up the Montana.
- D. The detachable marine power cord is safe, easy to use and completely sealed.
- E. Easy-pull snap jacks are mounted toward the front for convenient access.
- F. The convenience center provides access to all major exterior plumbing functions and enclosed dump valves.













Interior Details.

- G. Easy to connect central vacuum system makes cleaning a snap.
- H. Hidden storage is great for keys or jewelry.
- I. Montana's heated stool room includes a high-rise porcelain toilet with a residential size lid.
- J. The strategically placed bedroom lamp casts light downward into your drawer areas.
- K. The versatile pantry area has loads of storage potential and a pull-out waste basket.
- Pull-out pantry baskets are convenient lightweight carriers for your outdoor dining.
- M. Under-bed storage area for bulkier, larger items includes a hidden and secured safe.
- N. The hidden laundry chute enables you to keep your RV home organized and clean.
- O. The full length bedroom mirror with lovely trim detail reflects our careful craftsmanship.
- P. The lighted cedar-lined front closet provides residential storage for essential wardrobe items.



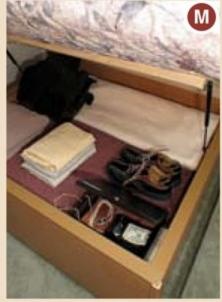


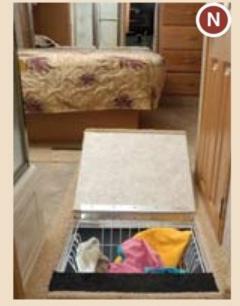
















Standard Features.

Exterior

Welded, totally aluminum-framed walls and floor
 2" laminated, gel-coated Filon exterior
 walls (R-9)
 5" fabricated steel truss rafters
 Aerodynamic front and rear fiberglass caps

Outstanding exterior pass-thru storage
 Insulated radius baggage doors with inside fasteners
 Radius wrap lower walls
 Heated, enclosed holding tanks
 Sectional ABS, fully enclosed underbelly
 16" radial tires
 Heavy duty
 Heavy duty
 Seamless, one-piece
 Dynaspan floor decking
 Flip-up front storage shelf
 "Wide Stance" front jack legs with adjustable snap jack pins
 In-floor heated and enclosed water lines
 Outside Shower

Interior

High-density residential carpeting and upholstery with fabric protector
 Solid hardwood cabinet doors with radius tops
 Deluxe entertainment center with TV cabinet
 Residential full extension steel drawer glides
 6'3" extra tall slide room with overhead cabinets
 (1 or 2) glider/recliner(s) w/footrest
 Computer work station with data port (most models)
 Flush floor slide room in living room
 Day/night shades
 Oil-rubbed bronze hardware and lighting package
 Jiffy Bed Sofa

Kitchen

- Large, 8 cubic foot double door refrigerator
 Solid surface countertop
 1piece molded kitchen sink with deep bowls
 Lighted range hood with fan
- Wide, deep drawers real wood Residential-size overhead cabinets
- Linoleum kitchen floor and entryway
 Crown molding trim

Bathroom

• 36" garden tub with glass enclosure (3295, 3400, 3075, 3485, 3600) • Neo-angle shower with glass enclosure (2955, 2980, 3000, 3500, 3650) • Adult height vanity • Larger residential-size bath sink • Decorative vanity light • Residential-style medicine cabinet • Linen shelf with towel bar • Porcelain toilet with foot pedal flush.

Bedroom

Single level bedroom/bath suite
 Quilted bedspread and 2 pillow shams
 Residential-sized chest of drawers
 19" TV with built-in cabinet and cable and satellite outlets
 Deluxe innerspring mattress
 "Shoe closet" storage area in wardrobe
 Night stand shelves
 Wood window valance with hidden storage
 Enlarged residential size front closet

Utilities

- 55-amp convertor 50-amp detachable, marine power cord Automatic ignition furnace with in-floor ducting Phone jack / data port Cable TV hook-up Fresh water system 62 gal.; Grey water 76 gal.; Black water 38 gal. Carbon monoxide detector

Montana Fifth Wheel is a product of:



2642 Hackberry Drive Goshen, IN 46526 (574) 535-2100 www.keystone-montana.com

Your Montana Dealer:



Product information is as accurate as possible as of the date of publication of this brochure. Features, floor plans, and specifications are subject to change without notice. Please also consult Keystone's web site at keystonerv.com for more current product information and specifications. Tow Vehicle Disclaimer: CAUTION: Owners of Keystone recreational vehicles are solely responsible for the selection and proper use of tow vehicles. All customers should consult with a motor vehicle manufacturer or their dealer concerning the purchase and use of suitable tow vehicles for Keystone products. Keystone disclaims any liability or damages suffered as a result of the selection, operation, use or misuse of a tow vehicle. KEYSTONE'S LIMITED WARRANTY DOES NOT COYER DAMAGE TO THE RECREATIONAL VEHICLE OR THE TOW VEHICLE AS A RESULT OF THE SELECTION, OPERATION, USE OR MISUSE OF THE TOW VEHICLE. 12/06



Tested and approved features enhance four-season living.

- Vented attic
- Enclosed heated dump valves
- Enclosed heated holding tanks
- Insulated water lines along furnace duct
 - Digital thermostat
 - Heated stool room
- Arctic insulation package with higher R-values
 - Enclosed low point drain shut-off valves
 - Fully enclosed underbelly ABS

Optional Features.

Moving To Montana Package:

- 15,000 BTU A/C with quick cool Convection microwave
- Deluxe Patio Awning 27" LCD/HD TV in living area

Customer Convenience Group

Easy lube axles / Deep tint windows / Safety glass windows / Vented attic / 12 v. rechargeable flashlight near exit / Cabinet toe kicks / Laundry chute to basement with wire basket / Reading lights over bed / TV antenna and booster / High output range with automatic ignitor and 22" oven / Water heater by-pass kit / easy-Access" double 30-lb. LP bottles with auto change-over / Two kitchen sink-covers with dish drain rack, cutting board, and composite counter-tops / Lighted, cedar-lined front closet / Central convenience center / Deluxe inner-spring mattress / Aerodynamic front cap with 30° improved turing radius and Hitch Vision™ Mirror

Value Package:

Fold-away entry/exit handle
 Patio scare light: door and roadside
 Crank-down stabilizer jacks
 Electric front jacks
 Raised-oak refrigerator front
 Flush mount range cover
 Roof ladder
 DVD/CD/FM receiver with
 1 surround sound
 Skydome over tub
 Mor/Ryde Suspension
 Brinks® hidden safe
 RG6 Satellite prep
 19" bedroom
 Deluxe porcelain toilet upgrade
 Black tank flush
 Spare tire and carrier

Exterior Options

• Slide-room awning(s) • Aluminum wheels • Dual pane safety glass windows • Hi-gloss gel-coated fiberglass exterior • Basement slide tray

Interior Options

Spacemaker free-standing dinette w/4 storage chairs
 Neo-angle shower w/glass enclosure IPO garden tub
 King size bed
 End table and lamp
 Sofa table
 High-back desk chair
 Air Mattress Hide-a-Bed Sofa

Equipment Options

Second 13,500 BTU A/C in bedroom
 Wire and frame for second A/C
 Ceiling fan
 Power vent fan w/rain sensor
 Generator prep
 10 cubic foot double-door refrigerator
 Washer/Dryer prep
 Arctic insulation package
 Hydraulic selector valves
 Central vacuum
 5.5 KW Onan Generator
 Electric fireplace

IPO=In Place Of

Visit the Montana Owners' Club website, independently created and maintained by Montana fifth wheel owners, at www.montanaowners.com